### **Challenges and Implications for Sustainable Food System**

## Best Practices Sharing on Sustainable Food Upcycling and Waste valorization - Singapore

### **Presented By**

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### **An Overview**

1. Food waste accounts for about 12 per cent of the total waste generated in Singapore.

2. The total amount of food waste generated in 2022 was 813,000 tonnes.

3. The recycling rate for food waste was 18 per cent.



### Statistics on the amount of food waste Disposed of, Recycled and Generated in the past 5 years

Year	Food Waste Disposed of ('000 tonnes)	Food Waste Recycled ('000 tonnes)	Total Food Waste Generated ('000 tonnes)	Recycling Rate (%)
2022	667	146	813	18%
2021	663	154	817	19%
2020	539	126	665	19%
2019	607	136	744	18%
2018	637	126	763	17%



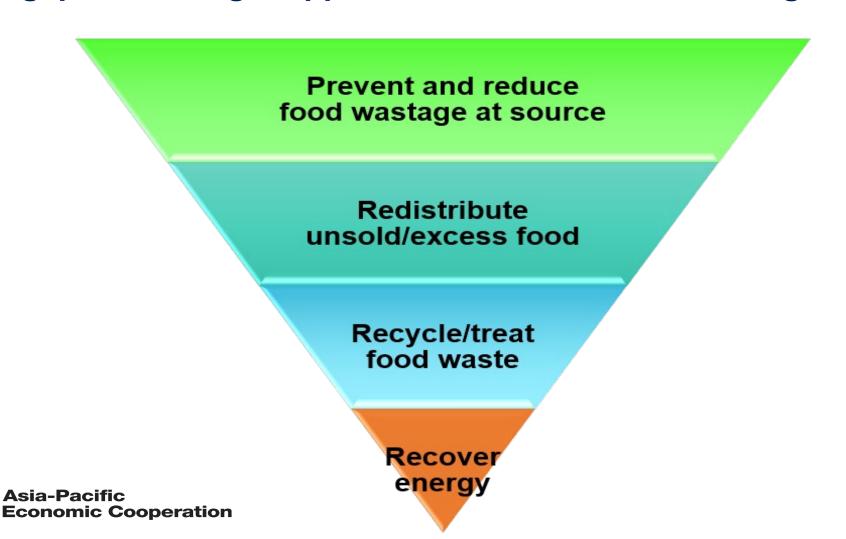
### **Resource Sustainability Act (RSA)**

- 1. A landmark Resource Sustainability Act (RSA) was enacted in October 2019 to give legislative effect to new measures to address our priority waste streams.
- 2. The requirements relating to food waste are:
  - From 2021: Developers of new large commercial and industrial premises to allocate and set aside space for on-site food waste treatment systems in their design plans.
  - From 2024: Large commercial and industrial food waste generators will have to segregate their food waste for treatment.

The types of prescribed premises and corresponding thresholds of the prescribed premises subjected to the mandatory segregation requirements are summarised in the table below.

Types of Premises	Threshold		Exemptions
<b>Shopping Malls</b>	F&B Area	> 3,000 sqm	NA
Hotels	F&B and Function Area	> 3,000 sqm	NA
Single-user Factory (SUFs)	Large Food Manufacturers	Operation area > 750 sqm	Manufacturers of spices, dried foodstuffs, additives, bottled water, high pressure processing
Multi-user Factory (MUFs)	GFA and food tenants	GFA > 20,000 sqm and with > 20 food tenants	NA
	At least one large food manufacturer	Operation area > 750 sqm	Manufacturers of spices, dried foodstuffs, additives, bottled water, high pressure processing

### Singapore Strategic Approaches to Food waste management



Case Study
Singapore



### **Kosmode Health**

- 1. Up-Valuing Food Processing Waste for Human Nutrition
- 2. Development of new Functional Food from food processing waste



Spent Barley Grain Protein - 23%

Peanut Meal Protein - 51%

# GLOBAL FOOD PROCESSING WASTE ESTIMATED TO BE 200 Million TONS PER YEAR\*

\* Food Wastage Footprint - Impacts on Natural Resources - FAO Summary report Food



Canola Meal Protein - 50%



Okara Protein -24%



Spent Corn from ethanol production Protein - ~30%

### IMPACT OF INDUSTRIAL AGRICULTURE ON GLOBAL WARMING



The practices of industrial agriculture, moreover, contribute about 25 to 30% to global greenhouse gas emissions, dramatically accelerating climate change.

Source: https://www.ecoliteracy.org/article/industrial-agriculture-agroecology-and-climate-change

# CARBON FOOTPRINT OF INDUSTRIAL AGRICULTURE IS EXACERBATED BY DOWNSTREAM WASTAGE

Global Food
Processing
Waste per year

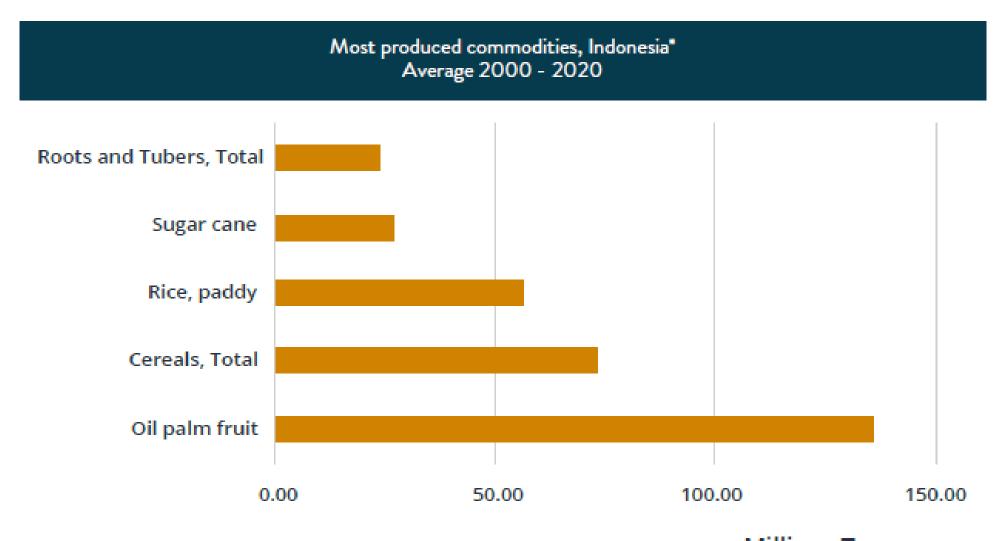
~200 million tons\*



### Takeaway from this workshop



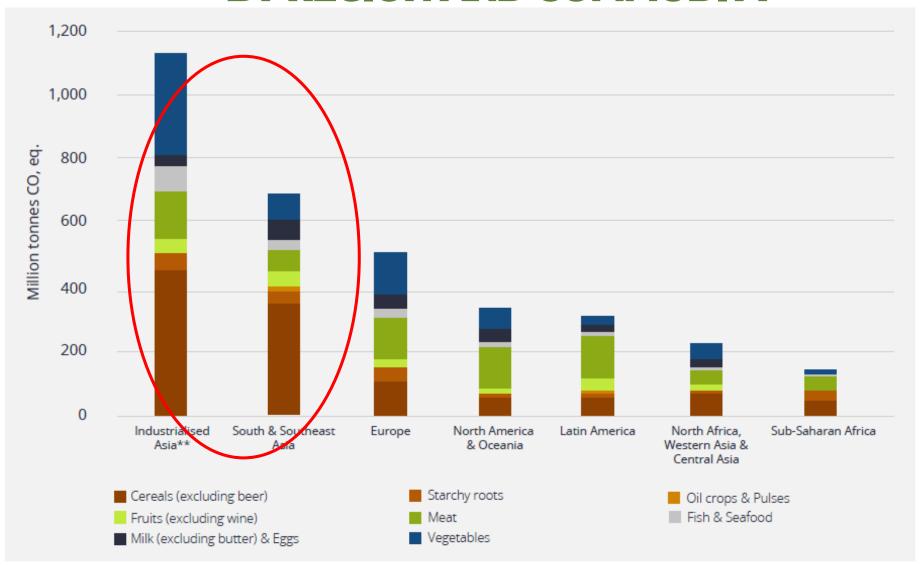
## UNDERSTANDING EACH ECONOMY'S FOOD COMMODITY FOOTPRINT ASSESSING YOUR SOURCE OF WASTE



Millions Tonnes

\*Source: FAOSTAT data

### CARBON FOOTPRINT OF FOOD WASTAGE BY REGION AND COMMODITY

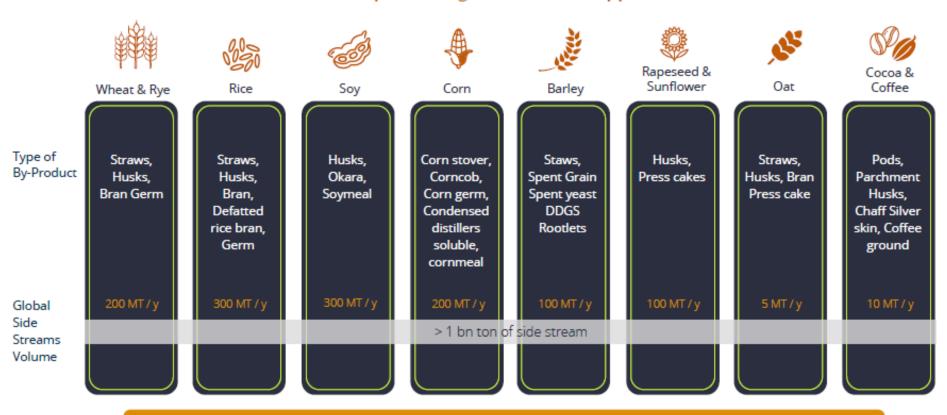


<sup>\*</sup>Source: FAO, Food Wastage Footprint, Summary report

<sup>\*\*</sup> Republic of Korea, China and Japan

## VALORISING AGRI FOOD WASTE BRING NEW HOPE TO ADDRESS HUNGER WHILE CREATING BUSINESS OPPORTUNITY

### Millions of tons of side streams representing new business opportunities



Valuable compunds Lignin, Cellulose, Hemicellulose, Ash/Minerals, Protein, Lipids/oil, Phenolics, Starch, Antioxidants, Oligosaccharide (lactic acid extraction/succinic acid), Micro-components

<sup>\*</sup>Source: Bühler waste to value white paper

### **KOSMODE HEALTH**

- 1. Up-Valuing Food Processing Waste for Food
- 2. Extraction of nutritional components of waste to produce a protein-fiber powder for human nutrition.
- 3. Development of new Functional Food from food processing waste
- 4. Addresses the Sustainability Challenges.
- 5. Final Product A Circular economy product that is as good for our health as it is for the health of our planet.





### **UPVALUING SPENT BARLEY GRAINS FOR HUMAN NUTRITION**



Spent Barley Grains Global: 30million tons pa Singapore: ~75,000 tons pa

Upcycled Barley Protein Fiber Powder Protein - 38% Fibre -29%



WOW® noodle
A functional staple food



## WORLD'S ONLY FUNCTIONAL FOOD WITH ZERO GLYCEMIC RESPONSE



## GLYCEMIC RESPONSE STUDY

Shows that WOW® does not raise blood sugar level

Results of the study confirmed that consumption of WOW® noodles barely caused any blood sugar increase (average being <0.05mmol/L) over a 2-hour duration.

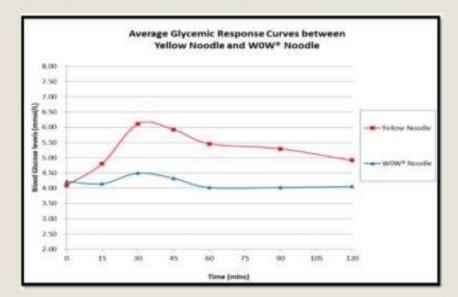


Figure 1. The average blood glucose response curves for Yellow Noodles and WOW® Noodles, shown as the change in blood glucose concentration from the fasting baseline

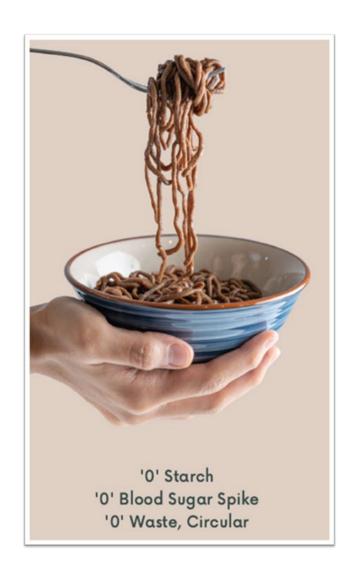
Nutritional In	formation			
Servings Per Package: 2 Serving Size: 100g				
	Per Serving			
Energy	59 kcal			
Protein	7.9g			
Total Fat	2.2g			
Saturated Fat	0.6g			
Trans Fat	0.0g			
Cholesterol	0.0mg			
Carbohydrates	1.9g			
Total Sugar	0.0g			
Starch	1.9g			
Dietary Fibre	8.4g			
Sodium	332mg			



### **NUTRITIOUS FOOD DERIVED FROM WASTE**



W0W® noodle
A functional staple food



### **NUTRITIOUS FOOD DERIVED FROM WASTE**

### **BEYOND WOW® Noodles**



High Protein/Fibre Bread, with ½ the carbs of wholemeal bread



High Protein, High Fibre, Low Sugar/Carbs Bread Spread



Protein/fibre noodle With 11x less Carbs than mass market noodle



High Protein/Fibre Rice with 6x less Carbs than brown rice

### **BEYOND VALORIZATION OF SPENT BARLEY GRAINS**



## **Thank You**

